

FIG. 1

FIG. 2

**CREATE AND PREPARE LAMINATED
SHEET OF LEATHER UPPER, FLEXIBLE
MAGNETIC CORE, AND CUSHIONING
BASE**

70

**CUT INSOLE SECTION PAIRS FROM
LAMINATE SHEET**

72

PERFORATE INSOLE SECTIONS

74

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FIG. 3

**PREPARE MIXTURE BY
MIXING ON TWO-ROLL MILL**

80

**PREPARE PIGS FROM
ROLLED MATERIAL**

82

CALENDAR PIGS TO CREATE SHEET

84

APPLY NYLON MESH

86

MAGNETIZE

88

**FORM INTO LAMINATE
WITH UPPER AND BASE**

90

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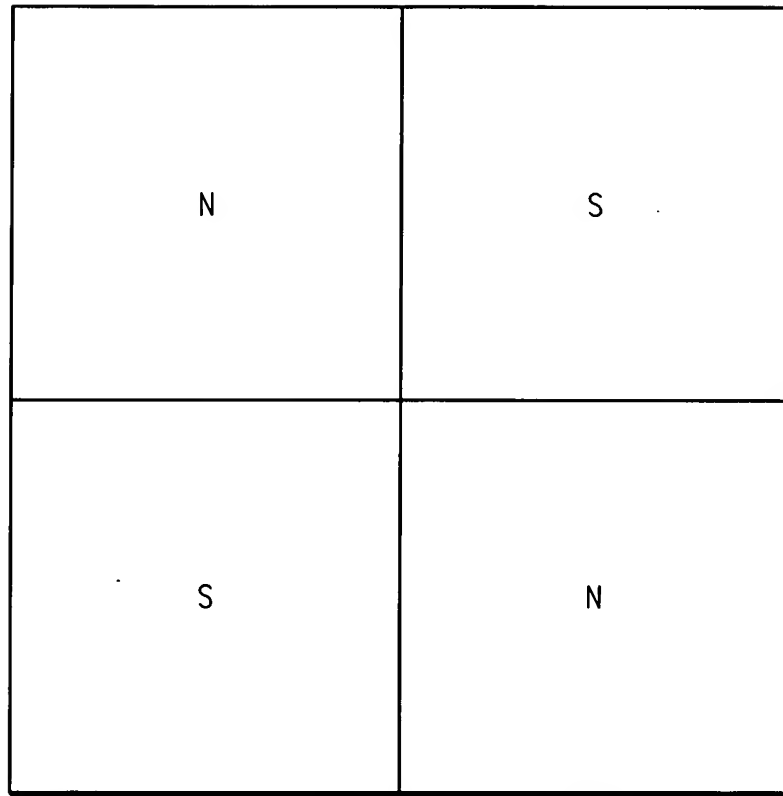


FIG. 4

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N	S	N	S	N
S	N	S	N	S
N	S	N	S	N
S	N	S	N	S
N	S	N	S	N

FIG. 5

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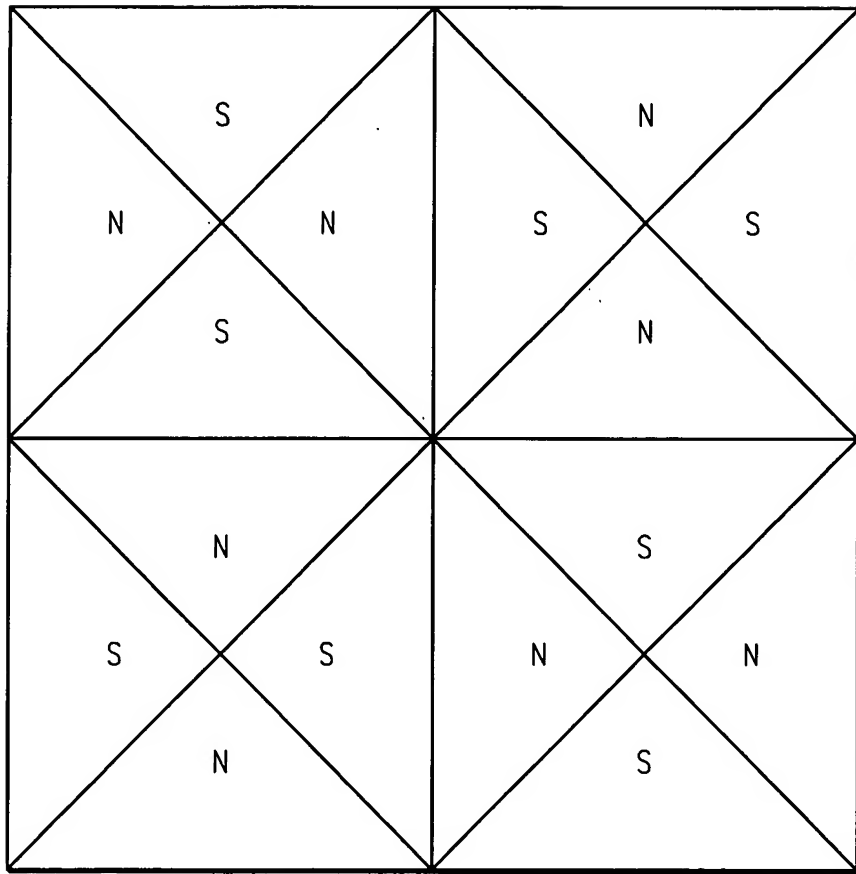


FIG. 6

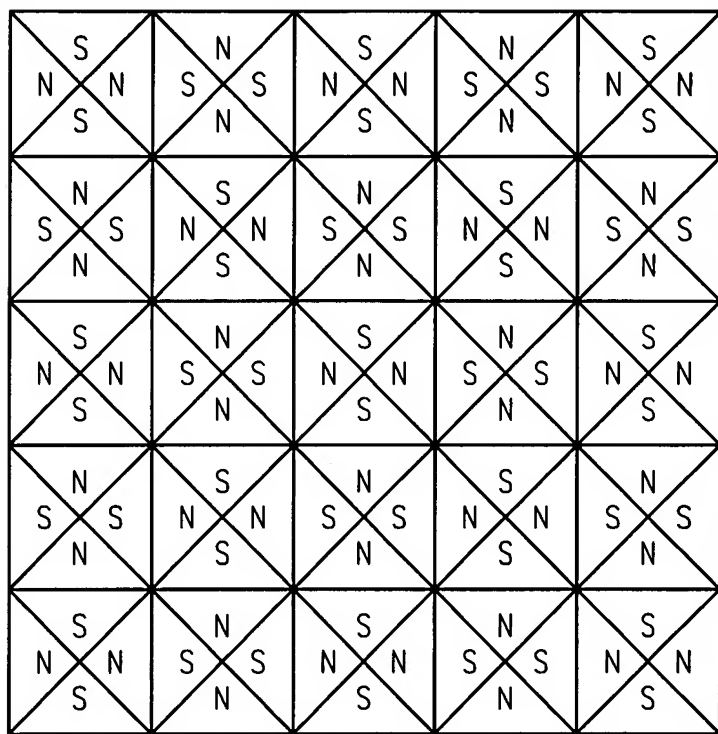


FIG. 7

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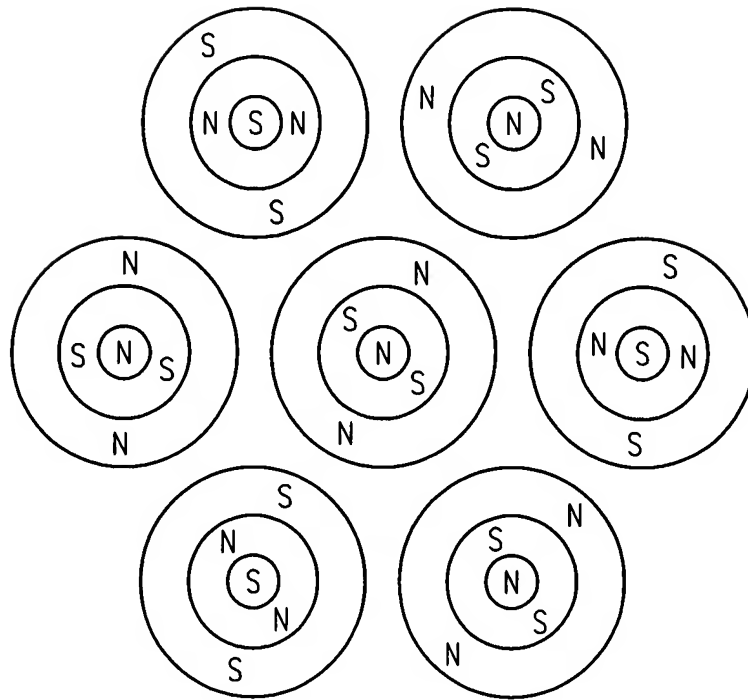


FIG. 8